

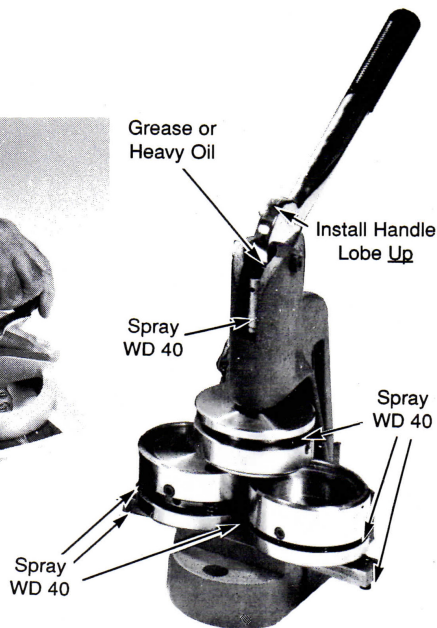


BADGE PARTS INC

WORLD'S LARGEST DISTRIBUTOR OF BADGE MAKING PARTS & SUPPLIES

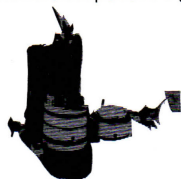
Button Making Machine Operating Instructions

1. Center the cutting die over the photograph or printed matter. Using firm pressure, rotate the blade on the silent cutter to cut copy into a circle. Leave $\frac{1}{4}$ " clearance around copy to allow for crimping.
2. With die assembly moved to the left side of the button press, insert shell into die, flange down, so sharp edge fits into groove.
3. Place copy face up on shell and cover with mylar disc. Vertical post at rear of die should be at the center of copy.
4. Move the die assembly to the extreme right and press firmly. The button will remain in the top die as the handle is released.



FOR PIN BACK

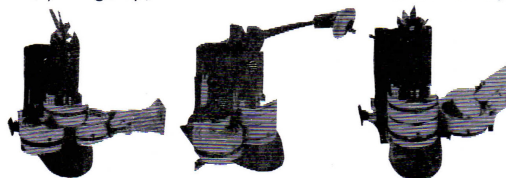
5. Place pin back in die with the safety pin down. Make certain the pin is parallel to the copy. Use the vertical post as a guide.



6. Move die assembly to the far left.
7. Align top and bottom dies and apply pressure for crimping action.
8. Move die assembly to the right, remove the finished button.

FOR MIRROR BACK

Place ring (collet) flange up, mirror face down, and metal disc into die cavity.



NOTE: Bend metal disc into "V" to get a solid button and to prevent rattle.

